

Work Order ID 58920

May 19, 2010 2:52:04 PM



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Item ID: D3186-4

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacepod Door, RH

Start Date: 5/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 6/18/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: CZ Date: 10/5/19 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3186	Rev E

100	Small Fab	0.00							
	Small Fab								
	Small Fab								
	1-Drill holes and cut out slots for latch as per dwg D3186 (D3186-4 detail)								

RT 11-03-03 (x1)

110	QC5- Inspect part completeness to step on W/O	0.00							
	QC								
	Quality Control								

ml 11 03 03 (i)

120	Identify as per dwg & Stock Location: <u>composites</u>	0.00							
	Packaging								
	Packaging								

RT 11-03-03 (x1)

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/03/03

MF
11-03-03

Picklist Print

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Work Order ID: 58920



Parent Item: D3186-4



Parent Item Name: Spacepod Door, RH

Start Date: 5/19/10

Required Date: 6/18/10

Comments: IPP Rev:A New Issue 07-01-11 EC
IPP rev.B revD 07.03.07 ec

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3186-2M		Manufactured	No			100	Each	0.0000	1			



SPACEPOD DOOR RH

64597



BT 11-03-02



